

ABSTRACT OF THE DISCLOSURE

An easy-open end which comprises a steel sheet and formed on at least one side thereof an about 10-30 μ m-thick coating film of a polyester resin having a 50% crystallization time of about 5 minutes or shorter and a coefficient of planar orientation of about 0.04 or lower and which has a groove for cutting which has a cross section having a radius of curvature of about 0.1 to 1 mm; and a laminated steel sheet for use in the easy-open end. This easy-open end can combine suitability for opening and no need of repair even when the residual score thickness is small.